

Rush

Dart Aerospace Ltd.

Date: Thursday, 9/20/2007 3:23:41 PM
User: Kim Johnston

Process Sheet

SP2007

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	SPRING
Job Number	34725			
Estimate Number	10392			
P.O. Number	N/A		Part Number	D31411
This Issue	9/20/2007	S.O. No. N/A	Drawing Number	D3141 REV A
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type PURCHASED PARTS	Drawing Revision	A
Previous Run	27236		Material	N/A
Written By			Due Date	9/27/2007
Checked & Approved By			Qty:	10
Comment	Est. A	02.06.12	Um:	Each
		New issue NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: 4644 Make as per dwg D3141 Possible Supplier: Avialta(replaces Bell p/n 204-032-734-001) Material release note required	 C 207109/21 (10)
2.0	204032734001	Spring #204-032-734-001
	Comment: Qty.: 1.0000 Each(s)/Unit Spring #204-032-734-001	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	 C 215/25 (3)
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK Check dims to dwg	 C 216/26 (3) Carter
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	 C 219/27 (3) SQL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 0109/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 9/20/2007 3:23:41 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPRING

Job Number: 34725

Part Number: D31411

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

DD 09/28

Job Completion



u 09.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

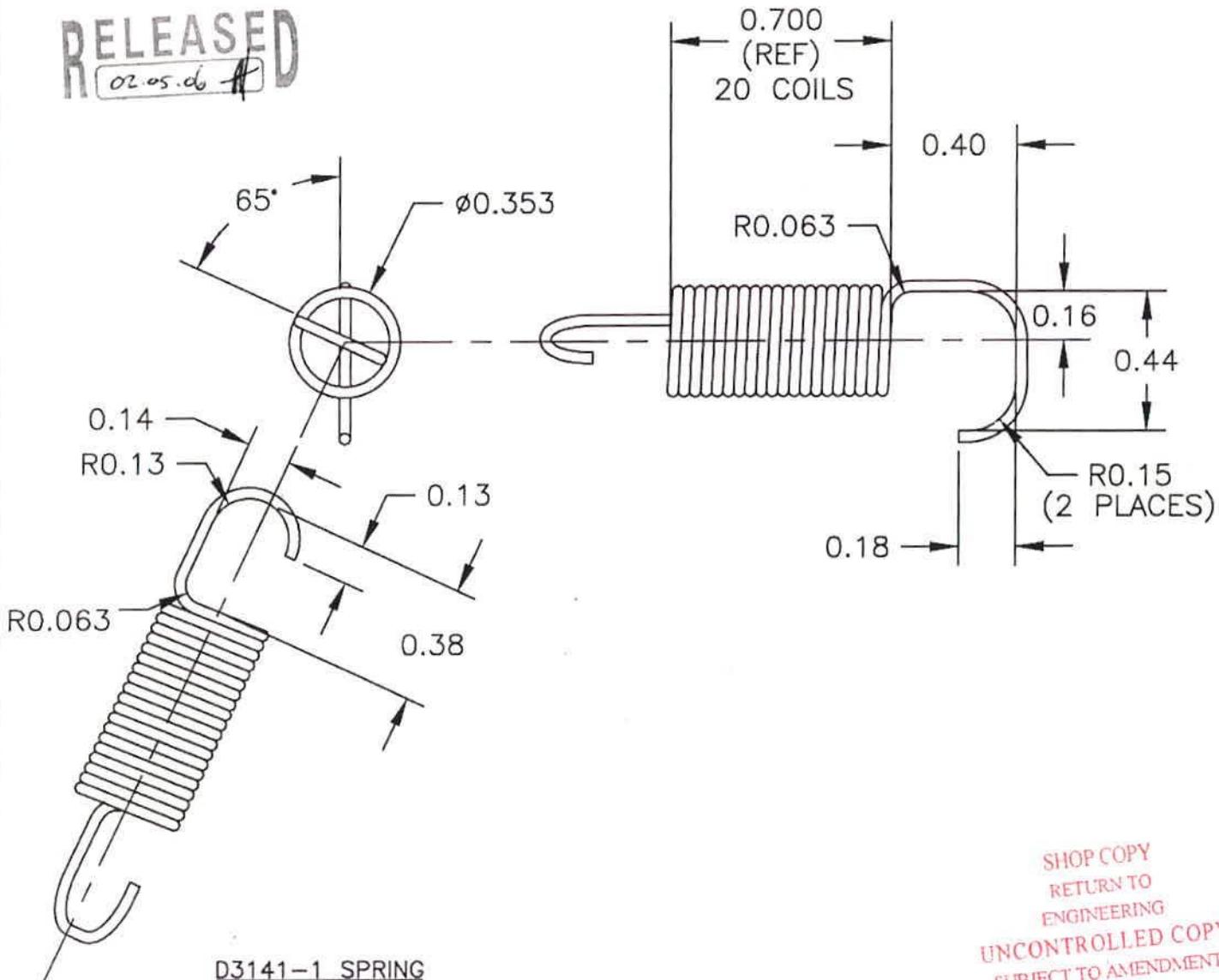
NOTE: Date & initial all entries

DART

OACOPY 15/5/01

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3141	SHEET 1 OF 1
DATE	TITLE		SCALE
02.05.01	SPRING		2:1
A	02.05.01	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
02.05.06**D3141-1 SPRING**

- 1) POSSIBLE SUPPLIER: BELL P/N 204-032-734-001
- 2) MATERIAL: SPRING STEEL, $\varnothing 0.035$ WIRE
- 3) FINISH: CAD PLATE PER QQ-P-416F CLASS 1 TYPE II
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
34725

Eagle Copters Maintenance Ltd

823 Mc Tavish Road, NE, Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-013482

Sold To: SO07-02168.001

Sold Date: 9/24/2007 9:28:02PM

Part No: 204-032-734-001

Description: SPRING

Serial No.

Condition: New

Qty Sold: 3.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

September 24, 2007

Lic. No./Stamp

Inspector


Eagle
6-81 39**Maintenance Release**

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: September 24, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-004795

Manifest number:

Ship To Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7294 2523 2348

Shipping Instructions: Attn: Chantelle ship ASAP
consolidate

Customer P.O. Number: P00004644

Phone 613-632-5200

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	204-032-734-001	SPRING	Shipping Area	3	Each		LT-07-013482

Sales Order Number: SO07-02168.001

Eagle PO Number: PO-07-002758.1

Comments

Sales Order Number

2007002168

Parts on Back Order

Customer

Dart Aerospace Ltd.

Part Number	Part Description	Qty Sold	BackOrder Qty
204-032-734-001	SPRING	10.00	7.00

* End of Report *

>> denote that the Packing Slip line item has already been printed.